

# COMPANY PROFILE

## H.I.S. INDUSTRIES

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## Ismail Group of Industries

Plot # 22 & 23, Sector C – V,

Export Processing Zone, Karachi – 75150

# **H.I.S (HAJI ISMAIL SONS) Industries**

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## 1) **HISTORY**

In **1957**, An Engineering Company was established by **Mr. Muhammad Ismail** (Late) in the name of “Shami Corporation”, with its factory premises in Federal ‘B’ Area, which catered the needs of various Industries including Tobacco Industries, in Pakistan and Bangladesh. The journey from “Shami Corporation” to **ISMAIL ENGINEERING WORKS**” (born 1968) took about eleven years.

After the demise of the founder, Mr. M. Ismail, in 1978, his eldest son, Muhammad Aslam, took charge of the office and the company was converted into a Partnership concern H.I.S (Haji Ismail Sons) Industries, to include all the successor of Late M. Ismail, as partners, as mentioned below;

<b>MR. MUHAMMAD ASLAM</b>	<b>S/O M ISMAIL (LATE)</b>
<b>MR. MUHAMMAD ASHRAF</b>	“ “
<b>MR. MUHAMMAD TARIQ</b>	“ “
<b>MR. MUHAMMAD RAHIL ASLAM</b>	<b>S/O M ASLAM</b>
<b>MR. MUHAMMAD ISMAIL ALI</b>	<b>S/O M TARIQ</b>
<b>MR. MUHAMMAD AMMAR</b>	<b>S/O M ASHRAF</b>

In 1992 an Engineering Unit belonging to Lakson Tobacco, situated in the Korangi Industrial Area was acquired, increasing the capacity to manufacture High Precision Quality Spare Parts. The unit is also engaged in Overhauling & Upgrading of High speed Machines, for local market as well as exports.

The expertise of both these Engineering & Manufacturing units combined today can provide a complete solution for almost any process industry. Existing experience include that for Cigarette, Tobacco, Sugar, Chemical & Detergents, Confectionary and sweets, Tea, Biscuits, etc

## **SISTER CONCERNED COMPANIES**

### **Golden Cigarette Company Ltd., EPZ, Karachi**

About a decade ago a Company was established in the Export Processing Zone solely for the manufacture of Tobacco and allied products. To achieve this purpose 2 plot measuring 1000Sq. yard were procured in the Export Processing Zone, Karachi and construction done according to the requirement. The purpose of the Tobacco Manufacturing unit was to capture the international market for many sorts of Tobacco Products, Blended tobacco (for Cigarette manufacturers), Cigarettes and Pipe Tobacco. The unit has been exporting to USA, UAE, IRAQ, AFGHANISTAN, UGANDA, TURKEY, EUROPE, etc.

The Tobacco Processing Capacity of this unit is 2000Kgs per Hour.

The Unit also owns a complete section to Manufacture Cigarettes in assorted Packing and Flavors (Regular, Lights, Menthol, Menthol lights and Ultra Lights)

The Unit currently operates Five Cigarette makers all set for different specification of cigarette, each accompanied by the relevant packing / wrapping equipment.. The different types of Packing include,

<i>Hard Pack</i>	<i>King Size</i>
<i>Hard Pack</i>	<i>100s (under installation)</i>
<i>Soft Pack</i>	<i>King Size</i>
<i>Soft Pack</i>	<i>100's</i>
<i>Soft Pack</i>	<i>83 Slims</i>
<i>Soft Pack</i>	<i>69 Slims</i>

Apart from the above, the Engineering division of the H.I.S. Industries has and is, from time to time providing technical backup to the Cigarette manufacturing unit, by providing Parts, modifications / upgrades, etc.

### **Ismail Group of Industries., EPZ, Karachi**

The Management also procured 2000Sq.Yards to setup another Engineering Unit solely to cater customers abroad. Being a Duty free zone and other Facilities provided by the KEPZ assisted in speedily Import (duty free) of old equipment, which is being

overhauled / upgraded and than re-exported abroad.

Customers included that tin USA, UK, RWANDA, BANGLADESH, UAE, etc.

## 2) **SUMMARY**

H.I.S. Industries is a successful precision engineering company, employs 200 experts with necessary facilities, premises of its own in Karachi and deals in fabrication and supply of Engineering goods ranging from steel structures, complete plants to machine components, installation and Import of new and used machinery since 40 years.

H.I.S. Industries manufactures / fabricators, Industrial Primary Processing Equipment i.e. conveying, cleaning, grading and conditioning systems almost inevitable for raw materials or product process equipment like:

Different kinds of Making, Packing & Wrapping machineries. Airlifts, Cyclones, Tangential Separators, Threshers, Sifting – Sorting – Particle Grading, Sheet Metal Ducting, Dust Extractors – Collectors – Filters, Heat Exchangers, Humidifiers, Blending Bins, Blowers, Fans, Ripping Machines, Rotary Blenders – Mixer, Conditioner, Coolers, Dryers. All kind of Horizontal – Inclined – Inverted – Vertical Mechanical – Pneumatic Belt, Bucket, Screw, Vibratory Conveying Systems including Elevators and Auto Feeders etc.

H.I.S is committed to providing quality engineered machinery and spare parts that ensure optimal operational reliability and efficiency for its customers, specially for Tobacco, Cigarettes, Sugar, Chemical, Detergent, Tannery, Confectionary, Tea, Biscuits etc.

## 3) **CORPORATE STRUCTURE:**

**H.I.S. Industries** registered as a partnership concern, services rendered employs about 150 personnel in Engineering and Administration Department. **H.I.S. Industries** have also registered with *Pakistan Engineering Council*.

**4) FINANCIAL STRUCTURE:**

Bankers of the concerned are M/s. Bank Al Habib Limited, and M/s. Habib Bank Limited.

**National Tax Number: 1202595 – 0**

**Karachi Chamber of Commerce & Industry Membership Number: 46208**

**Export Registration Number: 017235**

**Import Registration Number: 015210**

**Pakistan Engineering Council Registration Number: 17302**

**5) INFRA STRUCTURAL FACILITIES:**

**H.I.S. Industries** is located on land owned by the partners.

The area of the land is more than 80001 Sq Ft, main and auxiliary building is office and stores, covered area approximately 34112Sq. Ft.

**H.I.S.** has a battery of design engineers and draughtsman, the main designing instruments are drafting / drawing instruments and computers, PLC's as per client requirement.

Electric Power requirement fulfilled by Karachi Electricity Supply Corporation and a Standby Generator of 250KVA also available.

Water resource from Karachi Water & Sewerage Board,  
Gas procurement from Sui Southern Gas Company.

**6) DESIGNING & MANUFACTURING FACILITIES:**

H.I.S. Industries also provides quality engineered Re-build Cigarette Making, Packing, Wrapping Machinery and spare parts etc, ensuring optimal operational reliability and efficiency for its customers, working closely with the world's largest cigarette producers as well as industries of Agriculture, Automobile, Cement, Petroleum, Food Processing (Dates, Flour, Tea etc) Ice and Cold Storage, Mining Sugar, Stone Crafts, Textile and Tobacco.

Units / Plants 85~100% manufactured at our own premises are:

Automobile and other machinery parts/spares making machines, Jigs & Fixtures, Airlifts, Cyclones, Tangential Separators, Threshers, Sifting – Sorting – Particle grading, Sheet Metal Ducting, Dust Extractors – Collectors – Filters, Fans, Humidifiers, Blending Bins, Blowers, Fans, Ripping Machines, Rotary Blender – Mixer, Conditioner, Cooler, Dryer, Horizontal, Incline Inverted Vertical, Mechanical / Pneumatic systems like Belt, Bucket, Screw and Vibratory Conveyors – Elevators – Auto Feeders, Drumming Cylinders – Tannery, Dying Winches – Textile, Flour Mills, Mining Equipments, Stone Processing Units, Steel Re-rolling, Wire Drawing etc.

## **DESIGN & FABRICATION**

- a) **CONVEYORS**  
Chain Conveyor, Belt Conveyor, Vibratory Conveyor,  
Sieve Conveyor, Chain Conveyor, Etc.
  
- b) **CYLINDERS**  
Dust Separator Cylinder, Steaming Cylinder, Dryers,  
Condition Cylinders, mixing Cylinders, Etc.
  
- c) **AUTO FEEDS**  
Single and Double Band Auto feeders.
  
- d) **SILOS / BINS**  
Tailored to customer's requirement.
  
- e) **CENTRALIZED SYSTEMS**  
Centralized Product (Raw Material) feeders,  
Centralized Vacuum / Air units, Dust collection &  
Filtration systems, etc.
  
- f) **OTHERS**  
Pneumatic Airlifts, Dust Separators,  
Humidifiers/Dehumidifiers,  
Special Purpose dryers, Cylinders.

## **REBUILDING & MODIFICATION**

- a) Cigarette Making Machines.
- b) All Sorts of Packing Machines.
- c) Cello-wrapping Machines.



- d) Mass Flow system.
- e) Tobacco Cutters.
- f) And all type of machineries /plants of any volume.

### **OTHER SERVICES**

- a) Custom Machine Designing & Manufacturing.
- b) Manufacturing (and modification) of High precision Spares/ Assemblies.
- c) Complete Process Automation of Plants & Equipments.
- d) Manufacture /Repairs for Fiber products.
- e) Specialized in installation of any kind of industries

### **7) PAST & PRESENT CLIENTS**

1. Alternative Energy Development Board, Govt. of Pakistan.
2. English Biscuits Manufacturers (Pvt.) Ltd, Karachi.
3. Lever Brothers (Walls Ice cream project), Manga Mandi, near Lahore.
4. Lever Brothers (Walls Ice Cream) Ice cream Tri-cycle project.
5. Lever Brothers Pak. Ltd., (Soap project)
6. Sakrand Sugar Mills, Karachi.
7. Pakistan Tobacco Co. Ltd., [Subsidiary of B.A.T UK]
8. Lakson Tobacco Co. Ltd., [Subsidiary of ROTHMANS UK.]
9. Abasin Tobacco Industry.
10. Alliance Tobacco Company.
11. Bara Cigarette Industries Limited, Peshawar.
12. Continental Biscuits Limited, Karachi.
13. Colgate Palmolive (Pakistan) Ltd, Karachi.
14. DSI Group of Companies, Karachi.
15. Filters Pakistan Private Limited, Hub, Baluchistan.
16. Hiltop Tobacco Private Limited.
17. Industrial Development Bank of Pakistan Ltd, Karachi.
18. Kashmir Tobacco Industries, Peshawar.

19. Lipton Pakistan Private Limited, Karachi.
20. Tapal Tea Private Limited, Karachi.
21. Pakistan Gum & Chemicals Limited, Karachi.
22. Tribal Tobacco Company, Karachi.
23. Afroze Textile, Karachi.
24. Artistic Garments, Karachi.
25. Siemens Pakistan Limited, Karachi.
26. Attock Cement, Head office, Karachi.
27. Pak Suzuki Motor Company Ltd, Bin Qassim, Karachi.
28. Zain Packages, Karachi.
29. Yaqeen Packages, Korangi, Karachi.
30. National Tobacco Company Ltd., Bangladesh.
31. New Age Tobacco Co. Ltd., Rangpur, Bangladesh
32. Chittagong Tobacco Co. Ltd., Chittagong, Bangladesh.
33. Azizuddin Industries, Chittagong, Bangladesh.
34. S. Alam Engineering, Dhaka, Bangladesh.
35. Rampsmark Tobacco, Kuala Lumpur, Malaysia.
36. Patriot Tobacco, Texas, U.S.A.
37. Taaba Limited, Kampala, Uganda.
38. Rwigass Cigarette Company, Kigali, Rwanda.
39. Mohsin Al Junaidi Metal Ind. Co. LLC, Sharjah, U.A.E.
40. Dubain Agencies Limited, Jebel Ali Free Zone, U.A.E.
41. Concord Tobacco, Dubai, U.A.E.
42. ATC General Trading Company, Fujairah, U.A.E.
43. Senator Impex, Fujairah Free Zone, Fujairah, U.A.E.
44. Cahan Holding, Baku, Azerbaijan.
45. Keystone Tobacco Inc., Florida, USA.
46. China Tobacco Machinery Company, China.

8) **DEPARTMENT/MACHINERY EQUIPMENT & TOOLS FACILITY**

**Parts Manufacturing Division**

Lathes  
Auto Lathes  
Milling / CNC Milling  
Gear Hobbing / Cutter  
Hardness Testers / Metal Analyzer  
Dynamic Balancing Machine

**Casting Department**

up to 200Kgs. For Brass, Copper, Aluminum, Cast Iron, Malleable Steel

**Pantograph Department**

(Manufacturing of High strength & precision Dies, cutter/creasers, etc)

**Fabrication Department**

Aluminum, Mild Steel, St. Steel, etc work with proper shearing, bending and welding machines

**Material Treatment Department**

Metal Hardening & Annealing, Coating, etc.

**Machine Overhauling Division**

(Each Engineer dedication for each type of machine, with asst. Engineer, constantly working to develop enhancements/modifications in Machines)

**Carpenter shop**

(Apart from Manufacture of Temp. Dies, patterns for castings and Fiber work, wooden Furniture is often required in machines, for sound reduction)

**Paint Shop**

**Welding Shop**

Argon, Electric & Gas.  
Fiber Glass Shop

9) **LIST OF MACHINERY**

1)	Lathe MITCHELL 10'	GERMANY
2)	PECO Lathe 8'	LAHORE
3)	Lathe Mfg. by Golden Eagle 3'	LAHORE
4)	Lathe Mfg. by Precision Machine Tools 6'	LAHORE
5)	Lathe Mfg. by BECO 4'	LAHORE
6)	Lathe Mfg. by VICTOR 6'	LAHORE
7)	Lathe Mfg. by PMT 6'	KARACHI
8)	Lathe Mfg by NEW SUPER 5'	LAHORE
9)	Lathe Mfg by NEW SUPER 6	LAHORE
10)	Lathe Mfg. by AZEEM 6'	
11)	Lather Mfg by BECO 9'	LAHORE
12)	Lathe Mfg by NEW SUPER 6'	LAHORE
13)	Lathe Mfg by ASHFAQ 8'	LAHORE
14)	Lathe Mfg by PMT 6'	KARACHI
15)	Copy Lathe	
16)	Shaper STROKE Mfg by PECO 18''	LAHORE
17)	Shaper Mfg by WAQAR 12''	LAHORE
18)	Shaper Mfg by BECO 18''	LAHORE
19)	Gear Shaping Mfg by FELLOW	ENGLAND
20)	Gear Hobbing Mfg by SKYES	ENGLAND
21)	Vertical Milling Mfg by BRIDGE PORT	ENGLAND
22)	Universal Milling	CHINA
23)	Universal Milling	LAHORE
24)	Universal Milling	CZECH.
25)	Copy Milling	GERMANY
26)	Horizontal Milling CINCINNATI	USA
27)	Horizontal Milling BRIDGE PORT	ENGLAND
28)	Horizontal Milling ADCOCK	ENGLAND
29)	CNC Milling Machine	
30)	Surface Grinder TOS	CZECH.
31)	Surface Grinder	HUNGARY
32)	Cylindrical Grinder CHURCHILL	ENGLAND
33)	Cylindrical Grinder JOHNS SHIPMAN	ENGLAND
34)	Grinder for Milling Machines Tools Grinding	ENGLAND
35)	Tool Grinder, Excel No. 5, CLARKSON	ENGLAND

36)	Tipping Knife Grinder – HAUNI	GERMANY
37)	Double End Grinder	
38)	Tool Grinder for PANTOGRAPH	
39)	Pneumatic Hand Grinder	IMPORTED
40)	Radial Drill Machine ELLIOTS	ENGLAND
41)	Pedestal Drill Machine	
42)	Pedestal Drill Machine	
43)	Pedestal Drill Machine	
44)	Pedestal Drill Machine	
45)	Pedestal Drill Machine	
46)	Alexander Pantograph, Copy Milling Machine	ENGLAND
47)	Alexander Pantograph, Copy Milling Machine	ENGLAND
48)	Press Brake – BASCO	ENGLAND
49)	Sheeting Machine – EDWARDS	ENGLAND
50)	Rolling Machine – MORGAN	ENGLAND
51)	Press (Hand Press)	LOCAL
52)	Buffing Machine	LOCAL
53)	Buffing Machine	LOCAL
54)	Circular Saw (Wood)	LOCAL
55)	Power Hacksaw Machine	IMPORTED
56)	Jib Crane	LOCAL
57)	Electric Welding Equipment	LOCAL
58)	Electric Welding Generator	LOCAL
59)	Gas Welding Equipment	LOCAL
60)	Argon Welding Plant	IMPORTED
61)	Air Compressor – MEIJI	IMPORTED
62)	Combine Micrometer	IMPORTED
63)	Rockwell Hardness Tester	CHINA
64)	Electric Head Grinder	IMPORTED
65)	Spot Welding Equipment	LOCAL
66)	Dial Vernier Caliper 12'	IMPORTED
67)	Sato Temperature Indicator with Thermo Couple	IMPORTED
68)	Pyrometer	IMPORTED
69)	Hardness Tester (Avery Rockwell)	IMPORTED
70)	Hot Water High Pressure	IMPORTED
71)	Fork Lifter	IMPORTED