



STAR

Since 1984



PURSUING EXCELLENCE

WORLD-CLASS METAL CRAFTS MANUFACTURER



V01

Introduction

Established in 1984, Star Lapel Pin Company has dedicated its effort in manufacturing and supporting trading companies for 28 plus years. Our products include die struck lapel pins, key chains, coins, medals, medallions, cuff links, tie bars, badges, die cast zinc alloy, and spin cast pewter items. Our topnotch quality and punctual delivery time have tremendously facilitated our clients' business growth.

Our factory was moved from Taiwan to Dongguan, China in 1996. The facility is 60,000 square meters. We also own a metal factory (Die Struck/Die Cast & Spin Cast), a lanyard factory, and an embroidery factory. The sourcing department has taken care of special requirements in accessories and packaging. We are proud that our clients can obtain comprehensive service when they place any order. Our warehouse in H.K. can accommodate vast quantities of goods and has systematic methods to ship the products. Therefore, our clients benefit from the best possible rate from courier companies and air forwarders. We intend to blaze a new and efficient trail for all our loyal clients.

With consistent efforts in manufacturing and quality control, we have become an authorized manufacturer for McDonald's, Disney, Universal Studio, Sedex, Adidas and Starbucks. We are annually audited or monitored by various brands, and we are always in compliance with the standards regulated with corporate social responsibility. It is our heart's desire to assist our clients to obtain ordinary orders and earn the bids from famous brands or special events. Partnering with us is a win-win situation.



Products shown above are for demonstration only, not for sale.

Our Business Tenet

- ◎ ***Work Pleasantly***
- ◎ ***Trust Mutually***
- ◎ ***React Positively***
- ◎ ***Share Honorably***



Our Strengths

- ★ *Offering comprehensive services from preparing designs, manufacturing the products, and shipping*
- ★ *Possessing a responsible attitude toward all transactions which include follow-up services.*
- ★ *Providing various material test reports on the requirement of lead or phthalate limits*
- ★ *Having strong R&D capability to do special designs*
- ★ *Owning a state of art factory in Jianxi, China by late 2012--We will be empowered to continually offer our clients the best unit prices, superior quality, and speedy delivery.*
- ★ *Our China factory has been accredited as a "Green Label" Enterprise in 2008*



Lapel Pins



Die Struck Cloisonne (Hard Enamel)

- Material: Copper
- Motifs: Die Struck (Stamping)
- Colors: Mineral Ore, In Powder
- Colors should be burned at temperature of 800°C (1472°F)



Hard Enamel Coloring



Die Struck Soft Cloisonne (Imitation Hard Enamel)

- Material: Copper or Brass
- Motifs: Die Struck (Stamping)
- Colors: Colored Epoxy
- Colors are baked at temperature of 80-90°C (176-194°F)



Surface Grinding



Die Struck Copper or Brass Soft Enamel

- Material: Copper or Brass
- Motifs: Die Struck (Stamping)
- Colors: Soft Enamel colors
- Colors are baked at temperature of 160°C (320°F)
- Epoxy: Optional



Soft Enamel Coloring



Die Struck Iron Soft Enamel

- Material: Iron
- Motifs: Die Struck (Stamping)
- Colors: Soft Enamel colors
- Colors are baked at temperature of 160°C (320°F)
- Epoxy: Optional



Epoxy Covering



Photo Etched Soft Enamel

- Material: Brass, Aluminum, Stainless steel
- Motifs: Photo Etching
- Colors: Soft Enamel colors
- Colors are baked at temperature of 160°C (320°F)
- Epoxy: Optional



Photo Etching



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Lapel Pins



Die Struck w/o Coloring

- Material: Copper, Brass, Iron, Aluminum
- Motifs: Die Struck (Stamping)
- Colors: No color filling
- Finishing: Available for various finishing



Sandblasting



Die Cast Zinc Alloy

- Material: Zinc Alloy
- Motifs: Formed By Die Casting
- Colors: Soft Enamel or Imitation Hard Enamel
- Finishing: Available for various finishing



Mold Engraving



ECO-Friendly Tin Alloy

- Material: Pure Tin
- Motifs: Formed By Spin Casting
- Colors: Soft Enamel color or with no colors
- Finishing: Available for various finishing



Spin Casting Machine



Silkscreen Printing

- Material: Brass, Stainless Steel, Aluminum
- Motifs: Silkscreen Printing
- Colors: Printing Ink
- Colors are baked at temperature of 160°C (320°F)
- Epoxy: Recommendable but still optional



Silkscreen Printing



Offset Printing

- Material: Brass, Stainless Steel, Aluminum
- Motifs: Offset Printing
- Colors: Printing Ink
- Colors are baked at temperature of 160°C (320°F)
- Epoxy: Recommendable but still optional



Offset Printing

Garment Accessories

Tie Bars



We manufacture the premium military buttons and insignias that could be sewn on the uniforms and worn by armed forces and paramilitary organizations such as police, emergency services, security and schools.

Material:

Bronze or Aluminum

Standard Sizes:

24Ling / 26Ling / 28Ling / 30Ling / 32Ling / 36Ling / 40Ling

Minimum Order Quantity:

1000PCS Per Design



Front Back

Cufflink



Tie Tack w/Chain



MC-01

102

103

Money Clips



Products shown above are for demonstration only, not for sale.

Police Badges



Front

Back



Individual Silver Soldering Digital Bar
(Combination of various numbers)



Front



Back



Forcer Die



Red Painting



Red Velvet



Aluminum Fusion Nail



Aluminum Soldering



Rivet & Cap (Silver Soldering)



Bend Legs (Silver Soldering)



Ribbon Bar (Silver Soldering)



Laser Engraving Letters



Aluminum Soldering



Silver Soldering



Fusion Machine



Laser Engraving Letters

Belt Buckles

We Provide custom made belt and buckle for military uniforms on casuals. Material can be bronze, zinc alloy, pewter and iron. Stunning finish and workmanship make it look splendid and valuable.

Front **Back** **Zinc Alloy**

Bronze

Bronze **Iron** **Zinc Alloy**

Front **Back**

Spec. Of Fittings

BB-01: 16.0mm top width, 9.5mm inner width, 47.0mm height, 41.4mm inner height, $\varnothing 3.0\text{mm}$ hole diameter

BB-02: 20.0mm top width, 14.5mm inner width, 40.0mm height, 34.0mm inner height, $\varnothing 3.0\text{mm}$ hole diameter

BB-03: 22.0mm top width, 16.0mm inner width, 50.0mm height, 44.0mm inner height, $\varnothing 3.0\text{mm}$ hole diameter

BB-04: 19.0mm top width, 13.0mm inner width, 41.5mm height, 35.0mm inner height, $\varnothing 3.0\text{mm}$ hole diameter

BB-07: 27.0mm top width, 21.0mm inner width, 60.0mm height, 54.0mm inner height, $\varnothing 3.0\text{mm}$ hole diameter

BB-05: 26.0mm length

BB-05 For Bronze

BB-06: 9.5mm height

BB-06 For Bronze

BB-08: 13.0mm length

BB-08 For Zinc Alloy



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Epaulets



Epaulet is the ornamental shoulder piece or decoration used as insignia or rank by the military and other organizations.

We produce embroidered or woven epaulets and shoulder marks with various backing for customers's choices.



Metal Epaulet



Elastic Backing



Metal Epaulet



Leather Strap Backing



Woven Epaulet



Merrow Sewing Backing



Embroidered Epaulet



Velcro Backing



Aiguillettes Bugle



Belt Buckle

Coins



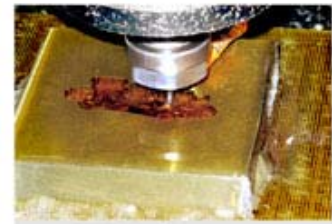
Customers' original picture



CNC 3D artwork



Finished 3D effect metal coin



CNC Machine creat sophisticated 3D effect



Bronze
Cut Out



Coins



Oblique Line Edge



Flat Wave Edge



Rope Line Edge



Petal Edge



Curve Wave Edge



Background Texture



Mint Coin



Imprint Text Edge



Ribbed Edge Coin



Lathed Edge Coin



Military Knife



CN38

CN42

CN45

CN50

Coin Holder



Knife Coin

Medals With Ribbon Drape



Ribbon Drape



C17-5



C17-6



C17-1
R/W/B

C17-1
B

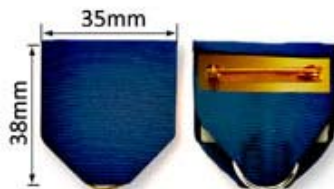
C17-1
R



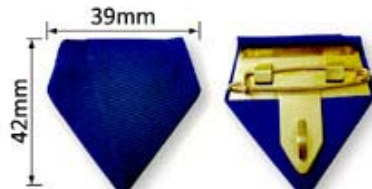
C17-3
R/W/B

C17-3
W/R

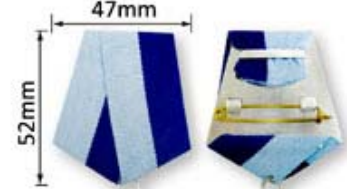
C17-3
R



Front C17-1 Back
38x35mm



Front C17-2 Back



Front C17-7 Back



Products shown above are for demonstration only, not for sale.

Mounting Bars



Front

Back



Mounting Bar



32×8.2mm



63×8.2mm



98×8.2mm



JJ-MB01



JJ-MB02



JJ-MB04



JJ-MB03



JJ-MB05

Medals & Medallions



Available Ribbons

- No set up charge for stock colors
- Custom pattern & size are welcomed
- Short ribbon, pin and clutch attachments are also available

Ribbon Color Guide



38-01
W/C



38-02
R/B



38-03
Y/G



38-04
W/G



38-05
B/C



38-06
Y/B



38-07
W/O



38-08
B/W



38-09
R/W/B



38-10
R/W/R



38-11
P



38-12
Y



38-13
W



38-14
G



38-15
B



38-16
R

38mm, 1.5"



25-01
W



25-02
G



25-03
B



25-04
R



25-05
Y



25-06
BK



25-07
P



25-08
R/W/B

25mm, 1.0"

Golf Divot Tools



JJ-01
(Bronze)



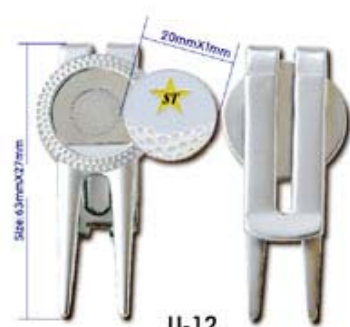
JJ-02
(Zinc Alloy)



JJ-03
(Bronze)



JJ-10
(Zinc Alloy)



JJ-12
(Bronze)



JJ-15
(Zinc Alloy)



JJ-16
(Zinc Alloy)



JJ-23
(Zinc Alloy)



JJ-30
(Zinc Alloy)



JJ-35
(Zinc Alloy)



JJ-38
Size: 79 x 35mm
(Zinc Alloy)



JJ-08
(Zinc Alloy)



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Golf Products

Hat Clips



JJ-14-1
Size: 28x28mm
(Zinc Alloy)



JJ-14-2
Size: 28x28mm
(Zinc Alloy)



JJ-14-3
Size: 28x28mm
(Iron)



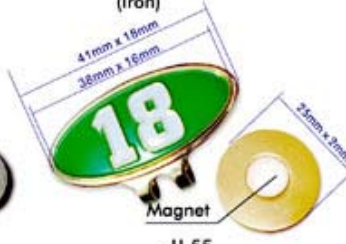
JJ-29
Size: 41x28.5mm
(Zinc Alloy & Bronze)



JJ-06-2
Size: 38x24x0.6mm
(Iron)



JJ-06-1
Size: 28x25mm
(Iron)



JJ-55
Logo Size: 38x16mm
(Iron)



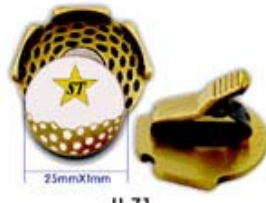
JJ-58
Size: 28x22mm
(Iron)



JJ-68
Size: 33x24mm
(Iron)



JJ-69
Size: 33x27mm
(Iron)



JJ-71
Size: 28.5x27mm
(Zinc Alloy)



JJ-56
Size: 39x24.5mm
(Iron)

Ball Marker



Packing PVC Pouch



Golf Luggage Tags



Towel Ring



Synthesize Metal Products



Puzzle Pin



Swivelable

Front

Swivel Pin

Back



Bobble Head Pin



Pin W/Dangle



Sliding Pin



Glittering Pin



Spinning Pin



Luminous Pin



Flashing Pin

Synthesize Metal Products

With Translucent Color



Etched Through Ornament



Precision Casting Charm



Hanging Tag (w/cord)



Consecutive Number Machine



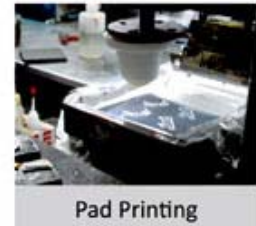
Front

Back

Stamped Aluminum W/Soft Enamel Colors Backside W/Double Adhesive Tape



Pad Print



Pad Printing



Front

Back

Car Emblem



Front



Backside W/Studs



Front Side With Diamond Cut



Backside W/Double Adhesive Tape

Aluminum Tags

Dog Tags



JJ-25
Size: 55x31x2.0mm
(Zinc Alloy)



JJ-26
Size: 50x30x3.0mm
(Iron)



JJ-27-B
Size: 55x36mm
(Iron)



JJ-27-A
Size: 55x36mm
(Iron)



DTI-07



DTI-08



DTI-09

Size: 51x30x1.8mm
(Iron Dog Tag W/Etched Graphics)



DTS-01
Size: 50x31.5mm
(Stainless Dog Tag
W/custom Graphics)



DTZ-01
Size: 47x25x2.5mm
(Zinc Alloy Dog Tag
W/Diamond)



DTI-11 DTI-16 DTI-14 DTI-15
Size: 51x30x1.8mm



DTI-17
Size: 51x30x1.8mm
(Iron Dog Tag W/Antique Finish)



Size: 50x30x1.0mm
(Colored Aluminum Dog Tag W/Laser Engraved Logo)



DTG-01
Size: 49x30x2.0mm
(Zinc Alloy Dog Tag W/Glittering Colors)



Silencer
Size: 50x28mm



Size: 52x29mm



Plating Guide



Gold



Silver



Copper



Brass Fake Gold



Antique Gold



Antique Silver



Antique Copper



Antique Bronze



Black Nickel



White Nickel



Satin Gold



Satin Silver



Satin Nickel



Chrome

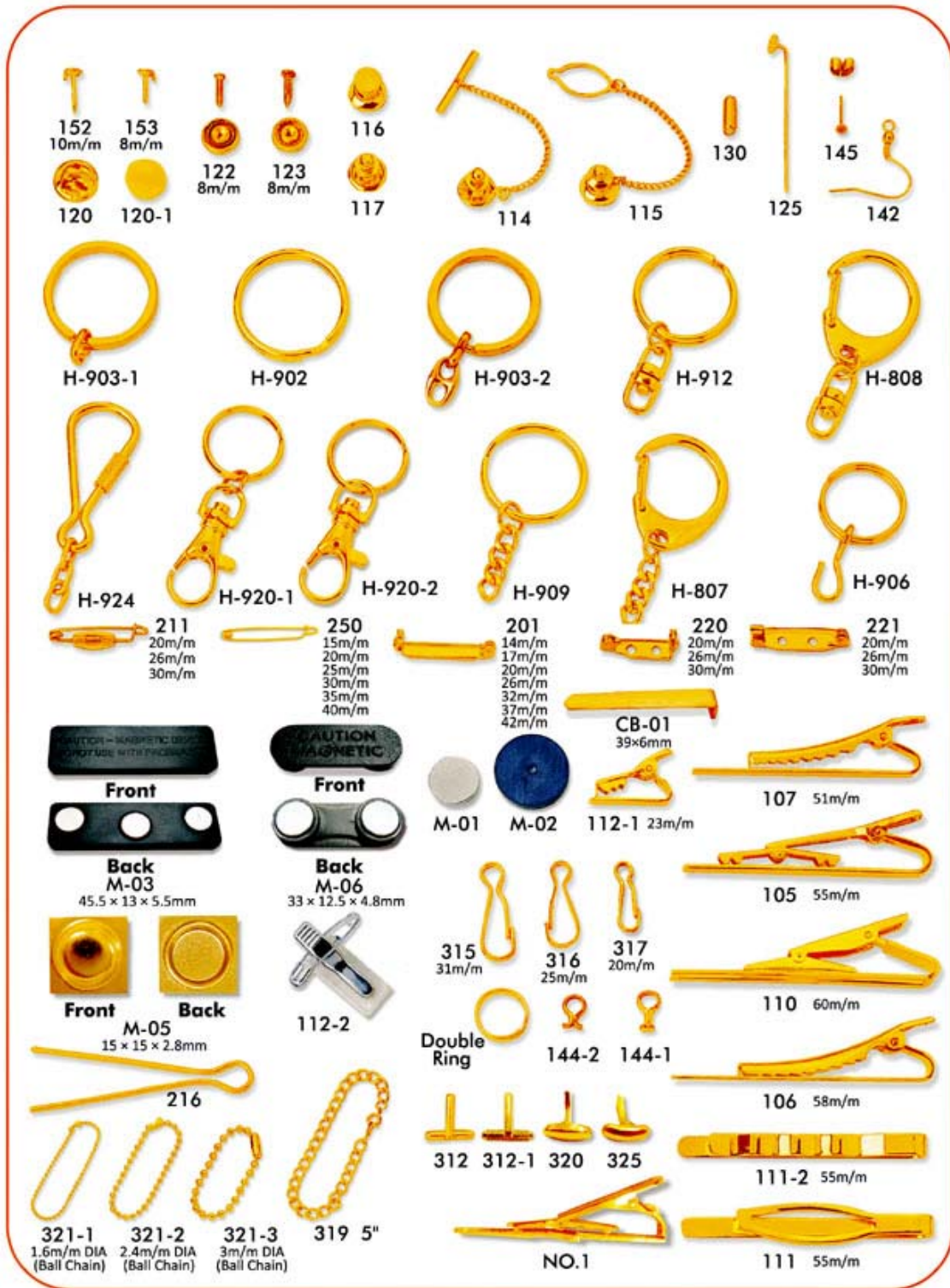


Foggy Painting Gold



Sandblasting Nickel

Accessories



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Accessories

MC-01
63x39x1m/m

MC-02
63x37x1m/m

103
55x21m/m

104
50x25m/m

B1
28x28x20m/m

B2
81x31x26m/m

B3
42x42x18m/m

B4
60x45x25m/m

C-18 A/B
Leather strap w/metal buckle
A 180x11.5mm
B 250x11.5mm

425

T-1
55mm

134 (Bronze)
(Zinc Alloy)

EW200

481 (Stainless Steel & No Plating)

325 (Iron & Plating)

USA Ballou clutch
U-1

Fusion Nails & Spur Nails
U-2 8m/m
U-3 10m/m
U-4 8m/m
U-5 10m/m
Aluminum U-31 8m/m

Ribbon Bar
C-30 C-8

Bend Legs
C-9 Inward
C-10 Outward

Stud
C-11 C-41 7mm

C-12 C-19 C-23
Money clip

U-6
USA Ballou Strong Safety Pin

U-7-1
USA 3 Ballou Parts Safety Pin

U-7-2
USA 4 Ballou Parts Safety Pin

C-14
UK Joint Catch

C-25
12mm

C-26
6mm

C-13
Screw & Nut for Car Emblems

C-20-A C-20-B C-20-C C-20-D
Size: 42x12.3x0.7mm
03.5x11x0.6mm
03.5x10x0.7mm
05x10x0.6mm

Soft PVC Products



USB Cases



Luminous Keychains



Key Cover with LED Light

Soft PVC Products



Pencil Toppers



Christmas Ornaments



Pencil Toppers



Photo Frames



www.starlapelpln.com

Lanyards

Nylon Lanyard



Bling-bling Glitter Lanyard



Heat Transfer Printing Lanyard



Cord Lanyard



Tube with Silkscreen Printing Lanyard



Woven Lanyard



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Lanyards

Polyester + Satin Fabric with Silkscreen Printing Lanyard (Two Layers)



Polyester + Silkscreen Printing Lanyard



Polyester + Reflective Color & Silkscreen Printing Lanyard



Polyester + Offset Printing Lanyard



Polyester + Fine Woven Lanyard (Two Layers)



Bling-bling Rhinestone Lanyard



ECO-Friendly Lanyards, Woven Bracelets & Dog Leashes

ECO Friendly Lanyards

- High technology from nature fiber
- Recycle natural resources (100% extract from corn or bamboo)
- Bio-degradable material (release 100% CO₂ and H₂O)



Customized Woven Bracelet Lanyards



Lanyard Wristband



Single Color Woven Back



Multiple Colored Woven Back

Dog Leashes and Collars



Lanyard Factory



Heat Transfer Machines

Lanyards are ubiquitous. There are ID lanyards, mobile phone lanyards, luggage belts, pet leashes & collars, shoelaces, and other products that contain straps. Their materials include polyester, nylon, cotton and eco-friendly recycled PET (Polyethylene Terephthalate), bamboo fiber, and biodegradable PLA. Custom logos can be shown with silkscreen printing; offset printing, heat transfer printing and woven logo. We have been professionally manufacturing all these promotional lanyards. With a customer-centered service attitude, we always keep up with the trends and

demands of the current market. We produce innovative lanyards such as glow-in-the dark ones and lanyards with glittering color printing, epoxy rhinestone & acrylic rhinestone. We also manufacture special fittings such as retractable reels, bottle openers, mobile phone pouches, ID badge holder, carabinera hooks, whistle & USB attached ... etc. if our clients choose to have them. We desire to offer our clients comprehensive service.



Laser



Ironing before Printing



Woven Machines



Silkscreen Printing



Attachments Sewing



Tube Machines

Lanyard Attachments



ATT-01



ATT-02



ATT-03



ATT-04



ATT-05



ATT-07



ATT-09



Thumb Hook



Oval Shape Hook



Carabiner Hook



Japan Hook



Plastic Swivel Hook



ATT-10
(Swivel Type)



ATT-10
(Plastic)



ATT-10
(1/2 Metal)



ATT-10
(Whole Metal)



Split Ring



Carabiner



LED Carabiner



Plastic Badge Reel



Mobile Phone String



Safety Buckle



Metal Clip



Badge Clip



Plastic Whistle



Bottle Opener

Tube/Flat Lanyard Color Guide

- Free dyeing fee for polyester stock colors
- PMS numbers are for your reference only. The correct color on the products will be made according to our color chart.

						
PMS032C	PMS1795C	PMS186C	PMS193C	PMS485C	Flag Red	PMS208C
						
PMS212C	PMS226C	PMS252C	Purple C	PMS249C	PMS2607C	PMS1355C
						
PMS1235C	PMS809C	Yellow C	Yellow 142C	Orange C	PMS021C	PMS471C
						
PMS478C	PMS382C	PMS354C	PMS7481C	PMS361C	PMS348C	PMS3278C
						
Process Blue	PMS3015C	PMS293C	PMS281C	Reflex Blue	PMS289C	PMS3302C
						
Warm Grey1C	Cool Grey6C	PMS877C	Cool Grey8C	PMS425C	Black	White

Woven Marks & Mini Patches



Digitizing



Woven Machine



Laser Cutting

Woven

Color Thread Woven



Printing On Woven



Border



Heat Cut



Merrow



Laser Cut

Backing



Hard PVC



Paper Coating



Iron On

Folding



Half Folded



Edge Folded



Ladder Shape Folded

Special



3D Cubic



Laser Hollow-Out



Woven Marks



Loops



Mini Patches



Group Badges



Police Badges

Embroidered Patches



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Embroidered Patches



Embroidery Machines

Custom-embroidered patches offer the high-quality appearance of direct embroidery without the high cost. We have 40 TAJIMA embroidery machines which insure consistent quality and speedy delivery time.

We deal with ordinary fabrics such as twill background, felt & velvet; special fabrics such as reflective & flame retardant fabrics are available. If the patches are made with twill background, borders should be either merrowed or heat cut.

The merrow border is suitable for regular shapes such as

round, rectangular, and square patches. The heat cut border is fitting for the irregular-shaped patches. As to the felt and velvet backgrounds, scissor cut border is the best method without any cost increase.

The backside of the embroidered patches can be made with an iron on feature which is the most popular method. The customers can easily apply heat with an iron and adhere the patches to the shirts, jackets, hats, or any other article of clothing. We provide patches with Velcro backings, and they are excellent when you need to frequently replace or rotate custom embroidered patches. The double-sided adhesive tape backings can offer similar flexibility like the Velcro.



Factory Building



Digitizing



Production Lines



Backing



Border Cutting



Border Heat Cutting



Merrowed Bordering



Inspection & Packaging Dept



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